

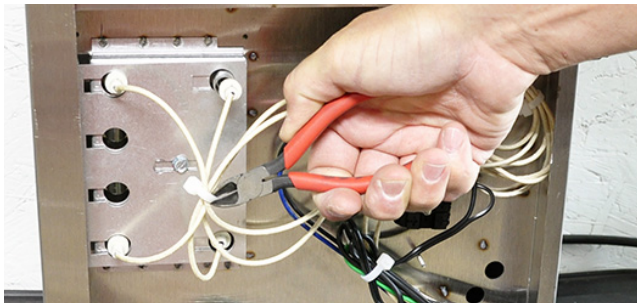
## Conveyor Toaster and Oven Heater Tube Replacement

### TOOLS REQUIRED

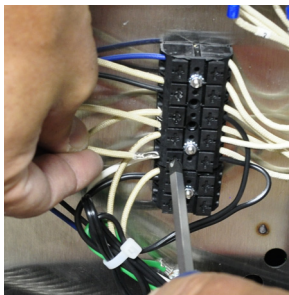
- Slotted and Phillips head screwdrivers
- Wire cutter
- Several drinking straws, with a combined length that is 3 inches longer than the toaster or oven is wide.

### REMOVE THE OLD HEATER TUBE

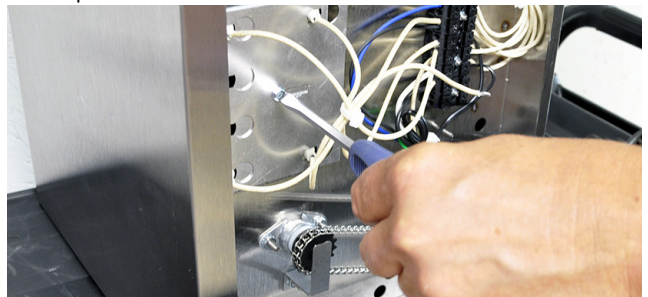
1. Turn off and unplug the toaster.
2. Let the toaster cool completely.
3. Remove the side panels. Steps to remove the side panels vary based on the toaster or oven.
4. Cut the wire tie to remove it from the bundle of wires on each side of the toaster.



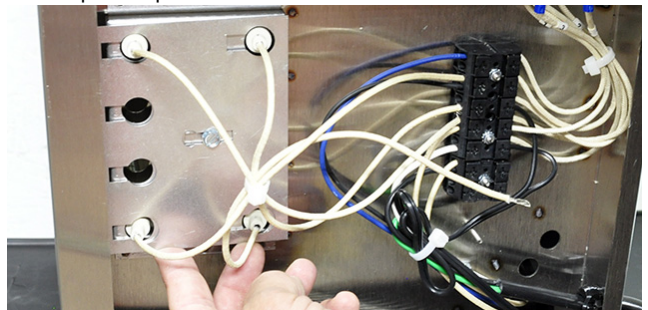
5. For the heater tube that needs to be replaced, identify where each wire connects to the corresponding terminal block. Note the locations. You will need to reconnect the wires to these locations after installing the replacement heater tube.
6. Press the + on the terminal block to remove the wires from the terminal block on each side of the toaster.



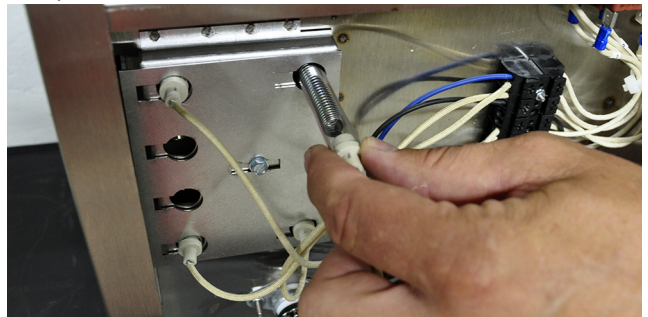
7. Use a screw driver to loosen the screw on the heater element retainer plate.



8. Slide the plate over until the holes align. Slightly tighten the screw to hold the plate in place.



9. Gently pull one of the wires to slide the heater tube through the hole in the plate.

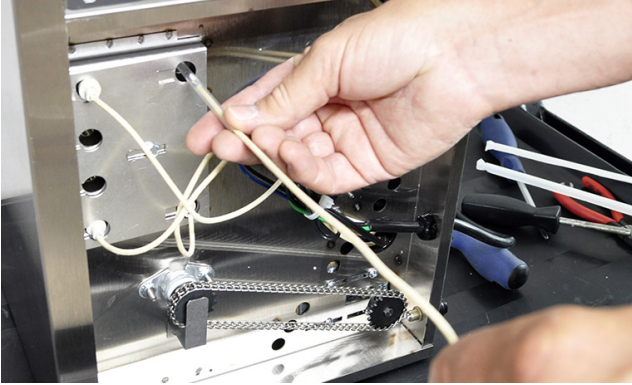


## INSERT THE REPLACEMENT HEATER TUBE

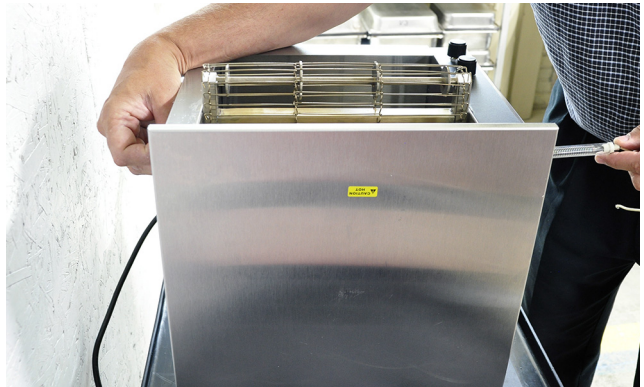
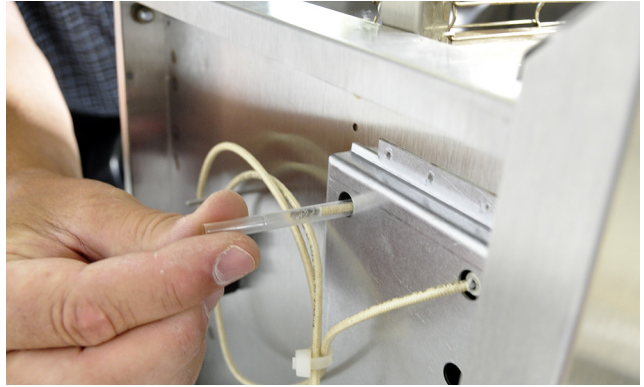
1. Connect two or more straws together. The straws will help guide the heater tube wire through the toaster.
2. Thread the connected straws through the hole in the retainer plate, through the toaster and into the corresponding hole on the other side.
3. Place the wire on one end of the heater tube partially into the straw.



4. Hold the heater tube with one hand and support the straw with the other hand,



5. Guide the heater tube wire through the straw and out the other side.



6. Remove the straws after the wire has reached the other side.
7. Slide the retainer plate back into place to secure the heater tubes.
8. Tighten the screw to hold the retainer plate.
9. Carefully and securely reconnect the wires to their original locations in the terminal blocks.
10. Re-assemble the sides of the toaster.



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